



240, 380, 277,
415 and 480
voltages

Surface Mounted
and Immersion
Thermostat
Models



(With Optional
Seal Kit)



Available in 50, 85 and 120 Gallon Tank-Type Models

► 6 KW thru 54 KW

Rheem-Ruud Electric Commercial Water Heaters are suitable for general commercial hot water applications and are also ideal for point-of-use installations. A single unit can be used as a booster heater to satisfy the hot water requirements of commercial dishwashers. A single temperature storage unit, when installed with a mixing valve, will supply two temperatures in food service establishments.

Construction Features:

- **System Sentinel** – immersion thermostat models employ an element diagnostic panel, utilizing light emitting diodes (L.E.D.), corresponding to the number and location of each heating element. This system monitors the on-off function of the electric heating elements.
- **Long life ASME tank design** – proprietary steel formulation with high temperature porcelain enamel to maximize corrosion resistance resulting in a superior tank design.
- **LIFEGUARD heating elements** – separate screw-in type elements feature a stainless steel outer sheath of INCO-LOY 840, surrounding a Nichrome wire filament, to resist water chemical corrosion and burn-out even in air or sediment...for long element life and long life performance. Elements are directly immersed in the water for maximum recovery efficiency (98%) and are easily changed by simply screwing new ones into the tank.
- **Full port, full flow brass drain valve**
- **Minimal heat loss design** – 85% of the tank surface area on all Rheem-Ruud Commercial Electric products are insulated with 3" of rigid polyurethane foam insulation providing superior insulating qualities. Unlike other designs, Rheem-Ruud Commercial Electrics can achieve 85% because of the unique compact layout of the heating elements. **This results in heat losses less than the energy used by a 100 watt light bulb during a 48 hour standby period!**

Certifications and Ratings:

- **Efficiency** – in accordance with ANSI test procedures, these models tested below the maximum allowable standby loss levels of current ASHRAE standards. (Part of the Federally mandated Energy Policy Act (EPact)). Also exceeds energy efficiency codes of all states including California Energy Commission (CEC).
- **Safety and construction** – These products are design certified by Underwriters Laboratories (UL) to meet UL standard 1453 as electric booster and commercial storage tank water heaters. All models are North Carolina code compliant. **CERTIFIED FOR A 150 PSI MAXIMUM WORKING PRESSURE (160 PSI FOR ASME MODELS).**
- **Optional construction** – ASME construction is available on immersion thermostat models.

Continued on reverse.

Heavy Duty Electric continued.

ELECTRICAL CHARACTERISTICS																	
INPUT KW	NO. OF ELEMENTS	ELEMENT WATTAGE	FULL LOAD CURRENT IN AMPERES									SURFACE MOUNTED		IMMERSION THERMOSTATS			
			240V		380V		277V		415V		480V		No. of Fuses	No. of Contactors	No. of Fuses	Staged T'Stats	
			Phase		Phase		Phase		Phase		Phase					No. of T'Stats	KW Step Size
			1	3	1	3	1	3	1	3	1	3					
6	3	2000	25	14	16	9	22	14	8	13	7	6	2	6	N/A ONE T'STAT STD.	6	
9	3	3000	38	22	24	14	33	22	13	19	11	6	2	6		9	
12	3	4000	50	29	32	18	43	29	17	25	15	6	2	6		12	
15	3	5000	63	36	39	23	54	36	21	31	18	6	2	6		15	
18	3	6000	75	43	47	27	65	43	25	38	22	6	2	6	18		
24	6	4000	100	58	63	36	87	58	33	50	29	12	4	12	2	12	
27	6	4500	113	65	71	41	98	65	38	56	33	12	4	12	2	13.5	
30	6	5000	125	73	79	46	108	72	42	63	36	12	4	12	2	15	
36	6	6000	150	87	95	55	130	87	50	75	43	12	4	12	2	18	
45	9	5000	188	109	118	68	163	108	63	94	54	18	6	18	3	15	
54	9	6000	225	130	142	82	195	130	75	113	65	18	6	18	3	18	

* No. of Thermostat = 1 for all models.

Thermostat Staging –

On all immersion thermostat models, 24kW and above additional thermostats can be provided so that the maximum element input will not exceed 18 kW per step. Temperature differential between steps can be set as desired.

WATER TEMPERATURE RATINGS						
Model Number	Tank Capacity		Thermostat Type	Minimum Delivered Temperature	Maximum Delivered Temperature	High Temperature Limit
	Gallons	Liters				
XES50	50	189	Surface	90°F	160°F	180°F
				32.2°C	71.1°C	82.2°C
XES85	85	322	Surface	120°F	160°F	190°F
				48.8°C	71.1°C	87.8°C
XES120	119.9	454	Surface	120°F	160°F	190°F
				48.8°C	71.1°C	87.8°C
E50	50	189	Immersion	90°F	190°F	200°F
				32.2°C	87.8°C	93.3°C
E85	85	322	Immersion	90°F	190°F	200°F
				32.2°C	87.8°C	93.3°C
E120	119.9	454	Immersion	90°F	190°F	200°F
				32.2°C	87.8°C	93.3°C

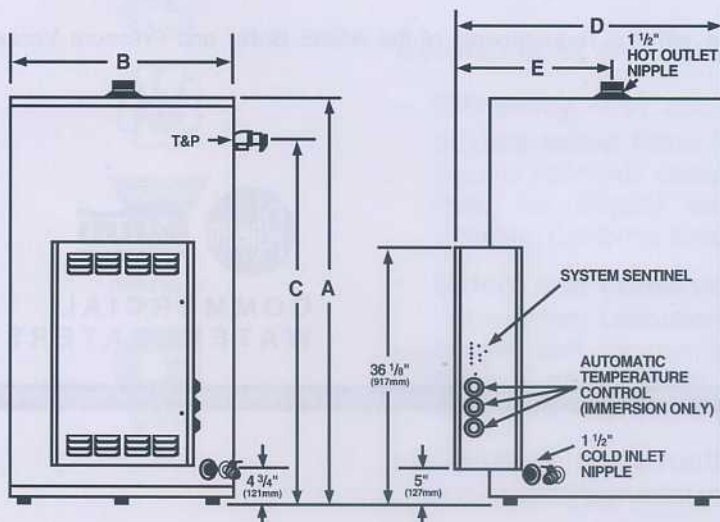
RECOVERY CAPACITIES Recovery in U.S. Gallons/Hr. (GPH) and Liters/Hr. (LPH) at Various Temperature Rises

INPUT KW	EQUIVALENT BTU/HR.	UNITS	40°F (22°C)	50°F (28°C)	60°F (33°C)	70°F (39°C)	80°F (45°C)	90°F (50°C)	100°F (56°C)	110°F (61°C)	120°F (67°C)	130°F (72°C)	140°F (78°C)
6	20,473	GPH	62	50	41	35	31	28	25	23	21	19	18
		LPH	235	188	157	134	117	104	94	85	78	72	67
9	30,709	GPH	93	74	62	53	47	41	37	34	31	29	27
		LPH	352	282	235	201	176	157	141	128	117	108	101
12	40,946	GPH	124	99	83	71	62	55	50	45	41	38	35
		LPH	470	376	313	268	235	209	188	171	157	145	134
15	51,183	GPH	155	124	103	89	78	69	62	56	52	48	44
		LPH	587	470	391	335	294	261	235	213	196	181	168
18	61,420	GPH	186	149	124	106	93	83	74	68	62	57	53
		LPH	705	564	470	403	352	313	282	256	235	217	201
24	81,893	GPH	248	199	165	142	124	110	99	90	83	76	71
		LPH	939	751	626	537	470	417	376	342	313	289	268
27	92,129	GPH	279	223	186	160	140	124	112	102	93	86	80
		LPH	1057	845	705	604	528	470	423	384	352	325	302
30	102,366	GPH	310	248	207	177	155	138	124	113	103	95	89
		LPH	1174	939	783	671	587	522	470	427	391	361	335
36	122,839	GPH	372	298	248	213	186	165	149	135	124	115	106
		LPH	1409	1127	939	805	705	626	564	512	470	434	403
45	153,549	GPH	465	372	310	266	233	207	186	169	155	143	133
		LPH	1761	1409	1174	1006	881	783	705	640	587	542	503
54	184,259	GPH	558	447	372	319	279	248	223	203	186	172	160
		LPH	2114	1691	1409	1208	1057	939	845	769	705	650	604

MODEL NUMBERS						
INPUT KW	SURFACE MOUNTED THERMOSTATS			IMMERSION THERMOSTATS		
	Tank Capacity In Gallons			Tank Capacity In Gallons		
	50	85	120	50	85	120
6	XES50-6-G	XES85-6-G	XES120-6-G	E50-6-G	E85-6-G	E120-6-G
9	XES50-9-G	XES85-9-G	XES120-9-G	E50-9-G	E85-9-G	E120-9-G
12	XES50-12-G	XES85-12-G	XES120-12-G	E50-12-G	E85-12-G	E120-12-G
15	XES50-15-G	XES85-15-G	XES120-15-G	E50-15-G	E85-15-G	E120-15-G
18	XES50-18-G	XES85-18-G	XES120-18-G	E50-18-G	E85-18-G	E120-18-G
24	XES50-24-G	XES85-24-G	XES120-24-G	E50-24-G	E85-24-G	E120-24-G
27	XES50-27-G	XES85-27-G	XES120-27-G	E50-27-G	E85-27-G	E120-27-G
30	XES50-30-G	XES85-30-G	XES120-30-G	E50-30-G	E85-30-G	E120-30-G
36	XES50-36-G	XES85-36-G	XES120-36-G	E50-36-G	E85-36-G	E120-36-G
45	XES50-45-G	XES85-45-G	XES120-45-G	E50-45-G	E85-45-G	E120-45-G
54	XES50-54-G	XES85-54-G	XES120-54-G	E50-54-G	E85-54-G	E120-54-G

- **Fuse type** – the “G” in the model number represents Class G fuses.
- **Thermostat staging** – E models (Immersion thermostat) 24 kW and above, may be ordered with additional thermostat(s) for staging. Add “S” after fuse type designation.
- **ASME construction** – E models (Immersion Thermostat) may be ordered with ASME certified construction.
- **UL Sanitation compliance** – all models are UL Sanitation (NSF5) compliant when equipped with the optional ring seal kits. E(S)50 – AS38355, E(S)85 – AS38356, E(S)120 – AS38357.
- **Solid state low water cut-off** – E models (Immersion Thermostat) may be ordered with probe type cut-off for field installation (AP8408).

DIMENSIONAL INFORMATION All dimensions shown in English and Metric								
MODEL NUMBER	UNITS	A	B	C	D	E	APPROX. SHIPPING WEIGHT (LBS.)	
							STD.	ASME
XES/E 50	inches	43-5/8	26-1/4	36-1/4	32	17-1/4	270 lbs.	320 lbs.
	mm	1108	667	920	813	438	122 kgs.	145 kgs.
XES/E 85	inches	57-11/16	28-1/4	49-1/2	34	18-1/4	350 lbs.	380 lbs.
	mm	1465	718	1258	864	464	159 kgs.	172 kgs.
XES/E 120	inches	67-5/8	30-1/4	58-3/4	36	19-1/4	430 lbs.	460 lbs.
	mm	1718	768	1493	914	489	185 kgs.	209 kgs.



- **System Sentinel** – all models employ a diagnostic panel utilizing light emitting diodes (L.E.D.), corresponding to the number and location of each heating element. L.E.D.'s are energized when the electric elements are operating. An unlit L.E.D. pinpoints the exact location of a non-functioning element, making element operation diagnosis simple and positive.

The minimum distance to provide adequate clearance for protection of combustible material is 0 inches from jacket and 18 inches from access door. However, additional clearance for accessibility to permit inspection and servicing such as removing heating elements or checking controls must be provided. All models are approved for installation on combustible flooring.

Other Features:

<ul style="list-style-type: none"> • Integral Fusing – all models have integral fusing for each element. 	<ul style="list-style-type: none"> • Single Panel Control Box – with hinged door, provides immediate access to all electrical components and elements.
<ul style="list-style-type: none"> • Anode Rods – two (2) magnesium anodes are installed in each tank to ensure long life and corrosion resistance. 	<ul style="list-style-type: none"> • Terminal Block – all models are equipped with U.L. listed terminal blocks for simplicity of installation. The terminal block will accept either copper or aluminum field connect wire.
<ul style="list-style-type: none"> • Temperature and Pressure Relief Valve – AGA/ASME rated and factory installed. 	<ul style="list-style-type: none"> • 120 Volt Control Circuit – all units are furnished with a fused 120 volt control circuit. All controls (thermostats, high temperature limit, etc.) are operated off of this basic 120 volt control circuit. This circuit is created by an internal multi-tap transformer of unique design that has four (4) taps for the primary voltages, 240, 380, 277, 415 and 480.
<ul style="list-style-type: none"> • Electrical Connections – pre-wired, accessible control box with multiple knockouts on side in size selections to match the National Electric Code. Sizes range from 1/2" to 2". A grounding screw is provided for attaching an equipment grounding conductor. 	<ul style="list-style-type: none"> • Water Connections – hot outlet and cold inlet are 1-1/2" NPT dielectric nipples which prevent excessive turbulence of heated water and results in optimum tank draw.

Recommended Specifications:

Water heater(s) shall be model _____, manufactured by RHEEM-RUUD, having electrical input of _____ kW and a recovery rate of _____ GPH at a 100°F temperature rise. Water heater(s) shall have a storage capacity of _____ gallons. Water heater(s) shall have the UL seal of certification and be factory equipped with an AGA/ASME rated temperature and pressure relief valve. Tank(s) shall have a double coating of high temperature porcelain enamel and furnished with magnesium anode rods rigidly supported. Water heater(s) shall meet or exceed the standby loss requirements of ASHRAE. Tank(s) shall have a working pressure of 150 psi, and shall be completely assembled. Water heater(s) shall be approved-listed and constructed in accordance with UL Sanitation (NSF5). Water heater(s) shall be equipped with LIFEGUARD "screw-in" type elements featuring a stainless steel outer sheath of INCO-LOY 840 material. Tank shall be insulated with 3" of rigid polyurethane foam insulation. Water heater(s) shall be constructed with a SYSTEM SENTINEL element diagnostic panel utilizing light emitting diodes. Each LED will correspond to the number and location of the heating elements and monitor their on-off function. Water heater(s) shall be provided with internal power circuit fusing, control circuit fusing, magnetic contactors, 120 volt control circuit transformer and surface mounted thermostat or immersion thermostat(s) with manual reset high limit control. 1-1/2" inlet and outlet water connections shall be provided.

Add for ASME construction

Water heater(s) shall be constructed in accordance with the requirements of the ASME Boiler and Pressure Vessel Code, Section IV Part HLW.



COMMERCIAL WATERHEATERS

In Keeping with its policy of continuous progress and product improvement, Rheem-Ruud reserves the right to make changes without notice.

Rheem Manufacturing Company (Singapore) Pte Ltd

No. 8 Pandan Crescent #02-02
 Singapore 128464
 Tel: 6872 1161 Fax: 6872 1151
 Email: rheem@rheemmfg.com.sg
 Website: www.rheemmfg.com.sg